







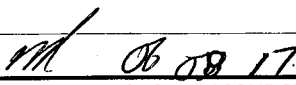


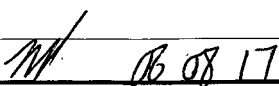


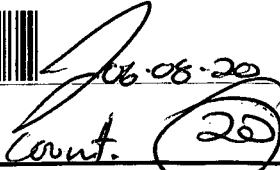




Date: Tuesday, 15/08/2006 7:56:32 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET
Job Number	: 28105	Part Number	: D31263
Estimate Number	: 10739	Drawing Number	: D3126 REV A1
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 15/08/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Revision	: A1
First Issue	: 10/08/2006	Material	: N/A
Previous Run	: 24680	Due Date	: 30/08/2006
Written By	: 	Qty:	20
Checked & Approved By	: 	Um:	Each
Comment	: Est A03.01.15 New issue KJ/RF		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	M304S22GA	304/316 .032 Sheet	
			
Comment: Qty.: 0.0589 sf(s)/Unit Total : 1.1780 sf(s) 304/316 .032 Sheet			
		M 100843  06 08 17	
2.0	WATER JET	FLOW WATER JET	
			
Comment: FLOW WATER JET			
		 06 08 17 (20)	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			
		 06 08 17 (20)	
4.0	QC8	SECOND CHECK	
			
Comment: DIMENSIONAL CHECK			
Inspect dimensions per template D3126-3T1			
		 06-08-20 Count. (20)	
5.0	BRAKE NC	NC BRAKE	
			
Comment: NC BRAKE			
Deburr if necessary Form on CNC brake as per D3126 using Jig D3126T1 Identify as D3126-3 Scribe Dart P/N as shown on Dwg D3126			
MF. 06/08/25 (20) SB 06/09/06 (20)			

Date: Tuesday, 15/08/2006 7:56:33 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 28105

Part Number: D31263

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Job 0906 (20)



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *st 409*

24/9/07 (20)

8.0

DC

DOCUMENT CONTROL



(20)

Comment: DOCUMENT CONTROL

Inspection Level 21

20 06/09/07

Job Completion



u 06-09-07

Date: Thursday, 10/08/2006 9:56:00 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET
Job Number : 28105	
Estimate Number : 10739	
P.O. Number :	Part Number : D31263
This Issue : 10/08/2006 S.O. No. :	Drawing Number : D3126 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A1
Previous Run : 24680	Material :
Written By :	Due Date : 30/08/2006 Qty: 20 Um: Each
Checked & Approved By :	
Comment : Est A03.01.15 New issue KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O:

Email or ship Dxf file to vendor

Laser cut per Dwg D3126 flat patern D3126-3

Material: AISI 304/316 SS sheet 0.032" thick per MIL-S-5059 (Ref: Dart Spec. M304S) Annealed

Material release note required

M304S 032
0.0589 SF.

WZLrget

M100843

M 08 08 17 (20)

2.0	D31263F	Bracket-Flat
-----	---------	--------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
 Bracket

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

Ensure the material note is attached.

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

Inspect dimensions per template D3126-3T1

5.0	BRAKE NC	NC BRAKE
-----	----------	----------



Comment: NC BRAKE

Deburr if necessary

Form on CNC brake as per D3126 using Jig D3126T1 Identify as D3126-3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/08/2006 9:56:01 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 28105

Part Number: D31263

Job Number:



Seq. #:

Machine Or Operation:

Description :

Scribe Dart P/N as shown on Dwg D3126

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

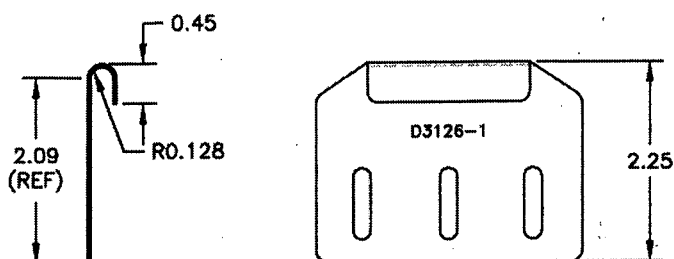
DART

SUPERCEDED BY

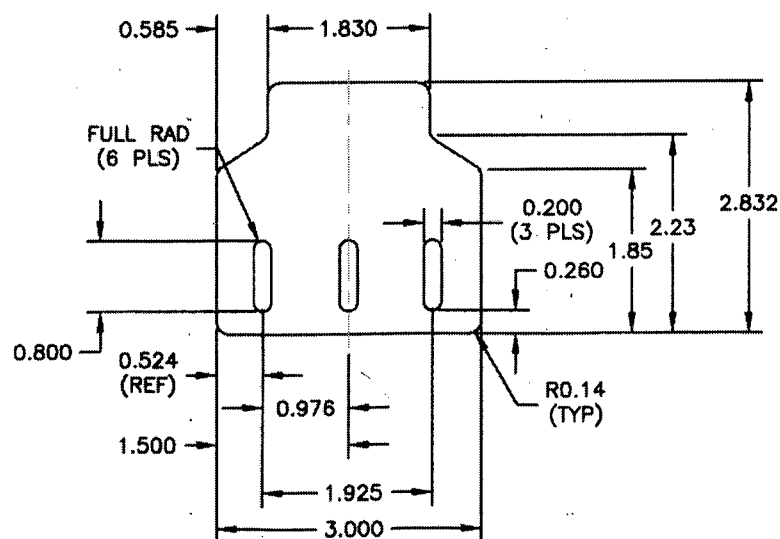
Rev. B 04.11.24



DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3126	REV. A SHEET 1 OF 3
DATE 02.04.17	TITLE BRACKET	SCALE 1:2	
A	02.04.17	NEW ISSUE	
A1	02.09.23	ADD "ANNEALED" SPEC	

RELEASED
02.05.27

D3126-1 BRACKET
REPLACES PREMIER P/N B30-23000-265



D3126-1 BRACKET FLAT PATTERN

NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET 0.032 THICK PER MIL-S-5059 (REF. DART SPEC. M304S) ANNEALED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) SCRIBE DART P/N D3126-1 AS SHOWN

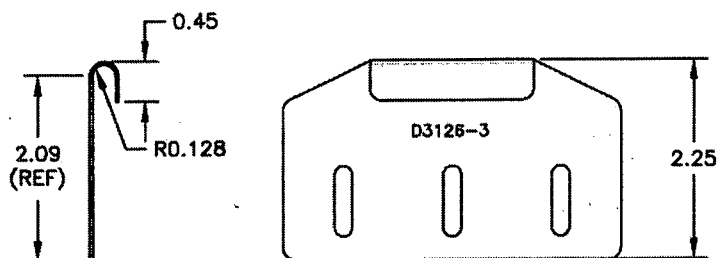
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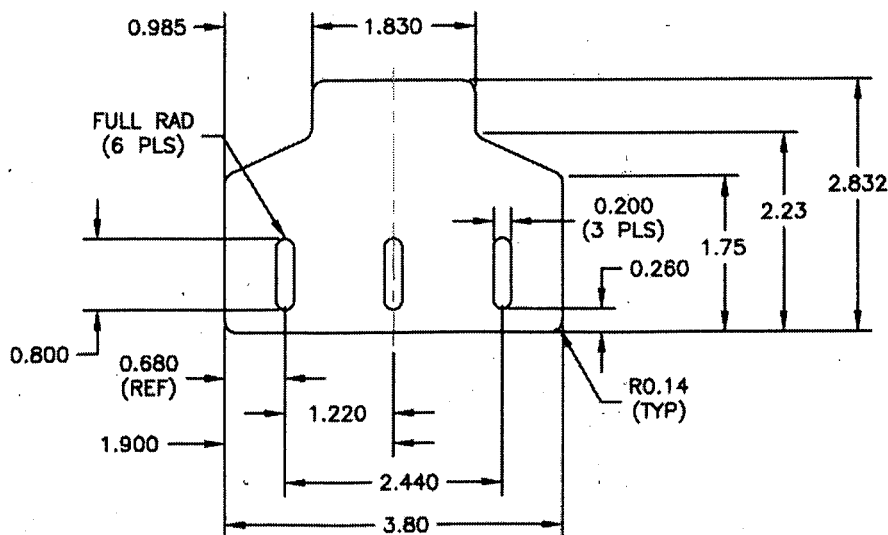


DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3126	REV. A SHEET 2 OF 3
DATE 02.04.17		TITLE BRACKET	SCALE 1:2

RELEASED
02.05.27



D3126-3 BRACKET
REPLACES PREMIER P/N B30-23000-267



D3126-3 BRACKET FLAT PATTERN

NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET 0.032 THICK PER MIL-S-5059 (REF. DART SPEC. M304S) ANNEALED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) SCRIBE DART P/N D3126-3 AS SHOWN

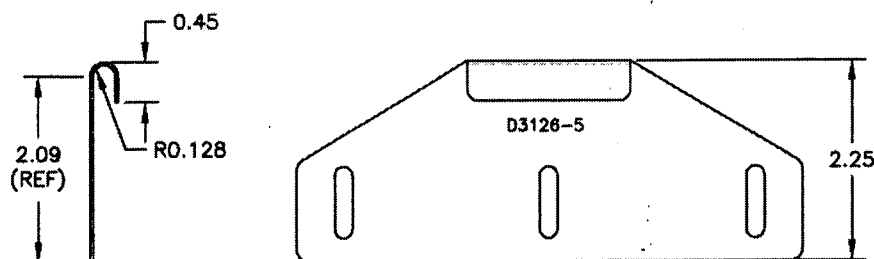
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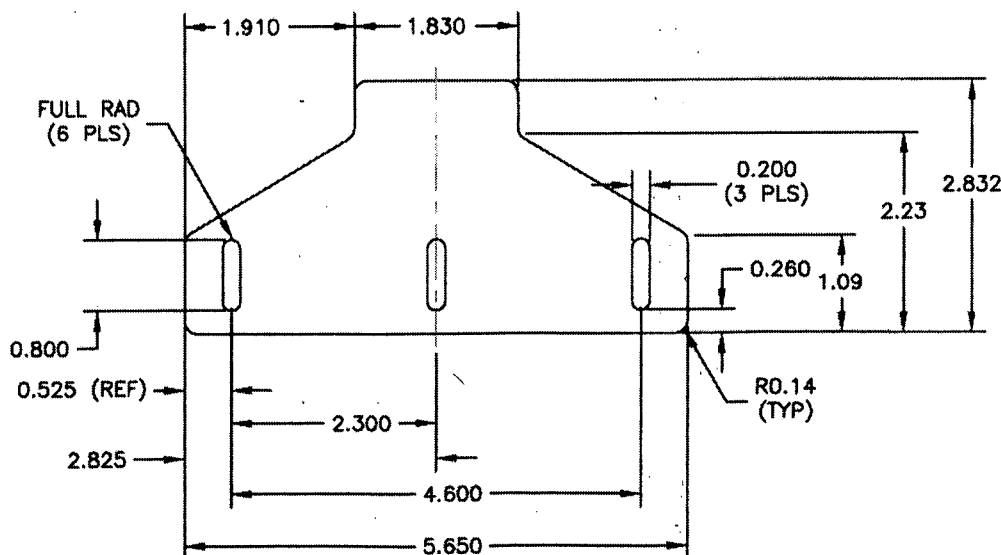


DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3126	REV. A SHEET 3 OF 3
DATE 02.04.17		TITLE BRACKET	SCALE 1:2

RELEASED
02.05.27



D3126-5 BRACKET
REPLACES PREMIER P/N B30-23000-269



D3126-5 BRACKET FLAT PATTERN

NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET 0.032 THICK PER MIL-S-5059 (REF. DART SPEC. M304S) ANNEALED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) SCRIBE DART P/N D3126-5 AS SHOWN

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